



Site Quality Self-Assessment

based on

Rx-360 Supplier Assessment Questionnaire

Module 2, Site Specific Information and

Module 4, Warehouse & Distribution Appendix

Relevant for **Millipore SAS**

39, Route Industrielle de la Hardt

67120 Molsheim, France

An affiliate of Merck KGaA, Darmstadt, Germany

The site self-assessment covers our quality management system for the following regulated applications:

- Manufacturing of devices media and equipment for fluid analysis and purification and manufacturing of single use components and water purification systems
- warehousing and distribution



As a trusted partner of our customers, we deliver quality
- always.

Merck KGaA
Corporation with General Partners
Frankfurter Str. 250
64293 Darmstadt, Germany

The life science business of Merck KGaA,
Darmstadt, Germany operates as
MilliporeSigma in the U.S. and Canada.



Information

This document is based on the Rx-360 Consortium's Supplier Assessment Questionnaire template, Module 2 and Module 4. The contents of this questionnaire are built on the Rx-360 questionnaire version 2.0 intact with no question added or deleted. Rx-360's CEO/COO gave permission to Life Science to use the Rx-360 logo.



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MilliporeSigma in the U.S. and Canada.

Rx-360 Supplier Assessment Questionnaire : Site-Specific Information

Please check here if additional documents are attached.

SECTION 1. General Site Information	
1.1	Site or Facility-Specific Name: Millipore SAS
1.2	Address: Millipore SAS 39, Route Industrielle de la Hardt 67210 Molsheim France GPS Coordinates: 48.5418 Latitude ; 7.5297 Longitude
1.3	Phone: +33 3 90 46 90 00
1.4	Email: Please contact your local Sales representative
1.5	Fax: None
1.6	Website: www.sigmaaldrich.com

SECTION 2. General Site Operating Information	
2.1	What year did the site start operating? 1972
2.2	<p>What is the primary activity of the site? (e.g. manufacturing, distribution, etc.)</p> <p>Design, development, production engineering, planning, manufacturing and distribution of devices, equipment, media, for fluid analysis and purification. Production engineering manufacturing and distribution of water purification systems for laboratories.</p> <p>Manufacturing of single use components and delivery of engineered systems and technical solutions for fluid storage, filtration, and separation.</p> <p>Scientific, commercial, technical and validation support to customers.</p> <p>Maintenance and repair for biomonitoring and process solution equipment's</p>
2.3	To which, if any, subdivision of the parent company does the site belong? Merck KGaA, Darmstadt, Germany
2.4	Size of site (in sq. ft. or m.): 51487 m ²
2.5	<p>Please list or attach the normal hours/schedule of the facilities, including shutdown dates (if applicable):</p> <p>Hours of Operation included between 7:00AM and 6:30PM.</p> <p>Production Hours (product line / Operation depending):</p> <p>a) 2X8: 6:00AM-02:00PM / 02:00PM-10:00PM</p> <p>b) 5X8: 6:00AM-01:00PM / 01:00PM-08:00PM / 08:00PM-06:00AM</p> <p>c) Night crew: 10:00PM-06:00AM</p> <p>d) Week-end: 06:00AM-06:00PM</p> <p>No shutdown.</p>
2.6	Total number of employees on site: ~ 2285
2.7	Total number of employees in Quality: ~ 200
2.8	Total number of employees in Manufacturing: ~ 950
2.9	<p>What quality management system is utilized on site?</p> <p><input checked="" type="checkbox"/> ISO 9001</p> <p><input type="checkbox"/> ISO 13485</p> <p><input type="checkbox"/> 21 CFR Part 210/211</p>

SECTION 2. General Site Operating Information

	<input type="checkbox"/> 21 CFR Part 820 <input type="checkbox"/> European GMP, Eudralex Volume 4 Part I <input type="checkbox"/> European GMP, Eudralex Volume 4 Part II <input type="checkbox"/> ICH Q7 <input type="checkbox"/> HACCP <input type="checkbox"/> ISO 22000 <input checked="" type="checkbox"/> Other Please describe: ISO14001, ISO17025 for BioM Quality Control Lab, ISO50001 Which Regulatory Initiatives does the site follow/comply with? <input checked="" type="checkbox"/> REACH <input checked="" type="checkbox"/> RoHs <input type="checkbox"/> Ca Prop. 65 <input checked="" type="checkbox"/> WEEE
2.10	Does the company/site have an export license? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
2.11	Is the site registered with any government regulatory agency (FDA registration, GMP certification, etc.)? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A If yes, please specify. N/A
2.12	By whom is the site inspected (regulatory or third party) and list inspections within the last three years: DQS
2.13	How often, as an annual average, is the site audited by customers or third parties? ~ 20
2.14	Has an Rx-360 audit been performed at this site? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No Please also state the date of the audit if applicable. 3-5 may 2022 http://rx-360.org/audit-programs/
2.15	Are you willing to have Rx-360 conduct an audit on behalf of your customers according to the Rx-360 audit programs on your site? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
2.16	Are you willing to have your customers conduct audits on your site? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No

SECTION 2. General Site Operating Information	
2.17	Please list regulatory sanctions impacting the site within the last five years (i.e. warning letters, CEP suspension, import alerts, etc.): None
2.18	Does the site outsource any quality-related activity? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A If answering yes, please specify the activities: BioM: Testing, Sterilization Systems & Solutions and Lab Water: Testing Mobius:USP 788 Method 2 test
2.19	Please check the supplier controls in place for this facility:
2.19a	Quality Agreements with Suppliers <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
2.19b	Subcontractor Qualification/Audit Program <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
2.19c	Periodic Review of Supplier Performance <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
2.19d	Supplier Feedback Program <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
2.19e	Approved Material Supplier List <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
2.19f	Approved Service Supplier List <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
Additional comments: 2.10: For TFF Systems	

SECTION 3. Objectionable Materials on Site				
3.1	Does the site or production plant produce, process or store any of the following:	Yes	No	Not Applicable
3.1a	Beta-Lactam Antibiotics	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.1b	Steroids and/or hormones	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
3.1c	High potency compounds	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
3.1d	Materials of animal origin/Biologics	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

3.1e	Live virus or micro-organism	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.1f	Allergens	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
3.1g	Genetically Modified Organisms (GMO)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
3.1h	Agrochemicals (Pesticides, Herbicides, Fungicides, etc.)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
3.1i	Other (Please specify): NA Comment for 3.1a: Beta-lactam antibiotics are used as ingredient for a limited number of microbiological media. We have implemented measure to avoid cross contamination.			

SECTION 4. Cross Contamination Control

4.1	Are any of the following cross-contamination controls in place?	Yes	No	Not Applicable
4.1a	Dedicated Facilities	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.1b	Access Controls	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.1c	Dedicated Personnel	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.1d	Dedicated Gowning	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.1e	Procedural Controls	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.1f	Other (please specify): line clearance			
Additional Comments: NA				

SECTION 5. Site Operating Policies

5.1	Does the site utilize the following written policies, programs, or procedures?			
Site Specific:		Yes	No	Not Applicable
5.1a	Environmental, Health, and Safety	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1b	Facility Environmental Control Policy	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1c	General Facility Cleaning Procedures	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1d	Hygiene and Sterilization Procedures	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1e	Validated Equipment Cleaning Procedures	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1f	Preventative Maintenance Program/Procedures	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1g	Pest Control Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1h	Master Production Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Quality:				
5.1i	Quality Control/Quality Management Policy	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1j	Quality Manual	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1k	Periodic Product Quality Review	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1l	Master Validation Plan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

5.1m	Risk Assessment Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1n	Supplier Approval Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1o	Monitoring and Review of Approved Suppliers	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1p	Mechanism to Reduce Testing	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
5.1q	Receiving Incoming Inspection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1r	Change Control Procedures	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1s	Document Management Policy	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1t	Document Retention Policy	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1u	Change Notification Procedures for Clients	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1v	Control of Nonconforming Material	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1w	Deviation/Investigation Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1x	Out of Specification Policy and Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1y	Sampling Procedure/Sampling Plan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1z	Raw Material Retention Program	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
5.1aa	CAPA Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1bb	Label Control and Accountability	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1cc	Product Release Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1dd	Employee Training Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1ee	Stability, Expiration, and Shelf-Life Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1ff	Product Retention Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1gg	Recall Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1hh	Customer Complaint Handling	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1ii	Equipment validation/qualification procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
SECTION 5. Site Operating Policies				
		Yes	No	Not Applicable
5.1jj	Internal audit/self-inspection program procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1kk	Site Security/Site Access Control Policies	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1ll	New Hire Program/Induction Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Business Continuity/Contingency Plan:				
5.1mm	Disaster Recovery Plan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1nn	Pandemic Preparedness Plan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1oo	Supply Chain Emergency Preparedness Plan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1pp	Business Continuity/Contingency Plan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1qq	Can the company provide a plan upon request? OR provide a short description below: It may be reviewed during an on-site audit after execution of our standard non-disclosure agreement.			

SECTION 6. Quality Assurance and Production				
		Yes	No	Not Applicable
6.1	Does the site have an independent and defined Quality Assurance/Quality Management Division?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.2	Does QA/QM have authority over the following:			
6.2a	Policies and procedures?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.2b	Review of documentation for release?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.2c	Release or rejection of incoming materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.3	Does QA/QM investigate and resolve quality complaints?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.4	Does QA/QM investigate and resolve internal deviations?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.5	Does the QA/QM have the authority to assign a disposition to materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.6	Does the QA/QM review manufacturing and testing records prior to release?	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
6.7	Does the facility utilize computerized systems for managing GxP activities or data?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.8	Are relevant computerized systems 21 CFR part 11 and EU GMP annex 11 compliant?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.9	Does the site use statistical methods for consistency and uniformity?	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
6.10	Does the site use controlled documents for following and recording manufacturing instructions?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.11	Does the company qualify and/or validate manufacturing procedures?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.12	Is any environmental monitoring conducted in production/finishing areas?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.13	Does the site supply BSE/TSE declarations?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.14	Does the site supply a declaration of Elemental Impurities?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.15	Are ICH Q3C solvents used in the manufacturing process of supplied materials?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.15a	If Yes, what class of solvent is used? NA			
6.16	Are stability studies carried out according to ICH guidance?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.17	Are solvents and mother liquor reused/recycled?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
6.18	Does the site have a process water treatment system?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

SECTION 6. Quality Assurance and Production				
		Yes	No	Not Applicable
6.18a	Please check all that apply to the system: <input checked="" type="checkbox"/> City/potable water <input type="checkbox"/> Distilled water <input type="checkbox"/> Dionized water <input type="checkbox"/> Water for injection (WFI) <input checked="" type="checkbox"/> Reverse Osmosis <input checked="" type="checkbox"/> Clean steam <input checked="" type="checkbox"/> Ultra-filtrated water (purified water) <input checked="" type="checkbox"/> Other: Mechanical Filtration, UV, water softener, Co2 degassing			
6.19	Does the plant have a batch/lot system?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.19a	Is the system traceable?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.19b	Is it unique?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.19c	Is batch/lot manufacturing continuous?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
6.19d	Is manufacturing batch by batch?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.20	Does the site perform on-plant audits prior to approving critical GxP suppliers?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.21	Does the site audit critical GxP suppliers after initial approval?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.22	Does the site inspect incoming materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.23	Does the site test incoming materials to defined specifications?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.24	Does the site establish purchase specifications for raw materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.25	Is the equipment multi-use?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.26	Does the site qualify equipment installation?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.27	Does the site qualify equipment operation?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.28	Does the site qualify equipment performance?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.29	Are production critical use instruments calibrated regularly?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.30	Is rework allowed?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.31	Is reprocessing allowed?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.32	Are manufacturing and packaging activities traceable to the equipment, areas, and materials used?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.33	Are production materials handled and stored in a manner to prevent degradation, contamination and cross-contamination?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.34	If answering 'not applicable' for any of the above, please elaborate: The site does not comply with GxP regulations. Molsheim site has no GMP production, no drugs manufacturing			
Additional Comments:				

SECTION 6. Quality Assurance and Production				
		Yes	No	Not Applicable
6.6 No for Systems & Solutions Standard Hardware Products and Lab Water Operations				
6.9 No for Systems & Solutions and Lab Water Operation / N/A for Mobius				
6.13. N/A for Systems & Solutions for hardwares, LabWater Solutions & BioMonitoring Instruments.				
6.30 / 6.31 Under specific requirements				

SECTION 7. Laboratory Procedures				
<input type="checkbox"/> N/A for this Site				
		Yes	No	Not Applicable
7.1	Does the site have standard procedures for sample handling/tracking?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.1a	Does the site have standard procedures for retaining samples?	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
7.1b	Does the site have standard procedures for re-testing samples?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.2	Does the site have written and approved specifications and test methods?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.3	Are laboratory instruments calibrated regularly?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.4	Is there a standard procedure in place for analytical method development?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.5	Does the site qualify and/or validate analytical test procedures?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.6	Does the site perform stability testing on materials and/or products?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.7	Are retention samples of key raw materials maintained?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
7.8	Are standards traceable to their preparation and reagents used?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.9	Are retention samples of finished product maintained?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.10	Are shelf life/retest/expiration dates available and standardized?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.11	Does the company provide a certificate of analysis (CoA) and/or a Certificate of Conformation/Compliance (CoC) for each lot or batch?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.12	Does the CoA/CoC contain the manufacture name and location?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.13	Does the CoA/CoC signed/e-signed by a Quality representative?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

SECTION 7. Laboratory Procedures		<input type="checkbox"/> N/A for this Site		
		Yes	No	Not Applicable
7.14	If a repacker performs analyses, will the CoA reflect both the original manufacturing site data as well as the repacking site data?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
7.15	If answering 'not applicable' for any of the above, please elaborate: No repacking			
7.16	Additional Comments: 7.1a No for Mobius and Systems & Solutions Operation 7.11 Certificate of Conformity (CoC) is provided for Lab Water Operation. Certificate of Quality (CoQ) are provided for other Operations and CoA are provided for some media products			

SECTION 8. Packaging, Storage, and Transport		<input type="checkbox"/> N/A for this Site		
		Yes	No	Not Applicable
8.1	Does the site have a validated or qualified labeling system?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.2	Are batch production records retained and available?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.3	Are packaging and labeling areas separate from production?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
8.4	Are barcode readers in use and challenged regularly?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.5	Are vision systems in use?	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
8.6	Is product ever packaged without a label being initially applied (i.e. bright stocking)?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
8.7	Do labels include shelf life/expiration dates?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
8.8	Do labels include lot/batch number?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.9	Do labels include requirements for storage conditions?	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
8.10	Is tamper evident seal used for each container of supplied materials?	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
8.11	Does the company use a First-In-First-Out or First-Expiration-First-Out system?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.12	Does the company maintain appropriate storage conditions?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.12a	Are those storage conditions monitored and documented?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

SECTION 8. Packaging, Storage, and Transport		<input type="checkbox"/> N/A for this Site		
		Yes	No	Not Applicable
8.13	Does the site make available a description of storage and/or warehouse conditions?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.14	Does the site distribute products via a third party?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.15	Are good distribution policies implemented?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.16	Are transport mechanisms dedicated?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.17	Does the company validate shipping method?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.18	Does the company validate packaging methods?	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Additional Comments: 8.3 for Mobius: Bags packaging and bags labeling in the assembly area Cardboard box packaging and box labeling outside the assembly area 8.5 No for Systems & Solutions Operation and N/A for Mobius 8.7 No for Systems & Solutions Operation and LabWater Operation 8.9 No for Mobius 8.10 Tamper seals are used for Media fill bag / available for Hardware System in case of Customer request 8.18 if product requirement				

I (Supplier) confirm that the information provided in this questionnaire is correct and can be verified.

Date:10/MAR/2023

Title:Quality Engineer

Rx-360 Supplier Assessment Questionnaire
Module 4 : Service Supplier
Warehouse & Distribution Appendix

Please check here if additional documents are attached.

SECTION 1. General Site Information	
1.1	Site or Facility-Specific Name: Rhenus Logistics Alsace SAS
1.2	Address: Warehouse SX1 : 9 rue de chalon 67000 Strasbourg Warehouse SX2 : 11 rue du havre 67000 Strasbourg GPS Coordinates (Map Coordinates/Longitude & Latitude): Warehouse SX1 : 48°34'04.7"N 7°47'24.1"E Warehouse SX2 : 48°33'41.7"N 7°47'17.8"E
1.3	Phone: Please contact your local Sales representative
1.4	Email: Please contact your local Sales representative
1.5	Fax: /
1.6	Website: http://www.rhenus.group
1.7	If there is an individual contact for the following areas, please provide name and preferred contact information (at a minimum, name and telephone number or email): Quality: / Technical Services: / Commercial/Business/Sales: / Primary Site Contact: /

Section 2. Warehousing, Distribution		<input type="checkbox"/> N/A		
2.1	Which of the following services are provided? (check all that apply) <input checked="" type="checkbox"/> Warehousing <input checked="" type="checkbox"/> Distribution <input type="checkbox"/> Transportation			
2.2	Does the company maintain specialized storage conditions?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.2 a	Does the site make available a description of storage and/or warehouse conditions?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.2 b	Are those storage conditions monitored and documented?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.3	Does the company have policies or procedures that define the management and actions in response to storage condition excursions such as:			
2.3a	Investigation, root cause and CAPA for excursion?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.3b	Impact determination of excursion on stored items?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.3c	Notification to customers?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.4	Does the company distribute products via a third party?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.5	Are good distribution policies implemented?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.6	Are transport mechanisms dedicated?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.7	Does the company validate shipping methods?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.8	If answering 'not applicable' for any of the above, please elaborate: /			
Comments				
(Please reference appropriate question number for any additional comments)				
/				

I certify that the information is correct and verifiable. Yes No

Date: 08 mars 2023

Title: EHS, Quality, Compliance & Service Providers Manager

Additional Site-Specific Information (Molsheim)
(not based on Rx 360 Supplier Assessment Questionnaire)

9. Warehouse and Distribution		Yes	No	N/A
9.1	What is the scope of the Molsheim Distribution?	A Global distribution hub serving all Life Science business units & all geographies. Average of 14,400 items in inventory & 800,000 order lines shipped per year		
9.2	How is it handled?	Logistics is operated by a Third-Party logistics supplier (3PL)		
9.3	Do you have signed Contracts & agreements?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.4	Do you have a Service providers management in place?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.5	Do you audit your Service Providers?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.6	Where is it located?	26,000 sqm dedicated to the company in Strasbourg, on a multi customers healthcare logistics campus		
9.7	What standards do you have in place?	The distribution team is part of the company ISO 9001 certification Third Party logistics supplier is ISO 9001, 13485 (Medical Devices), 14001, Good Distribution Practices (GDP) certified & specific authorizations & licenses: GMO, AEO, ABP. A TQA (Technical Quality Agreement) is signed between our company and Rhenus.		

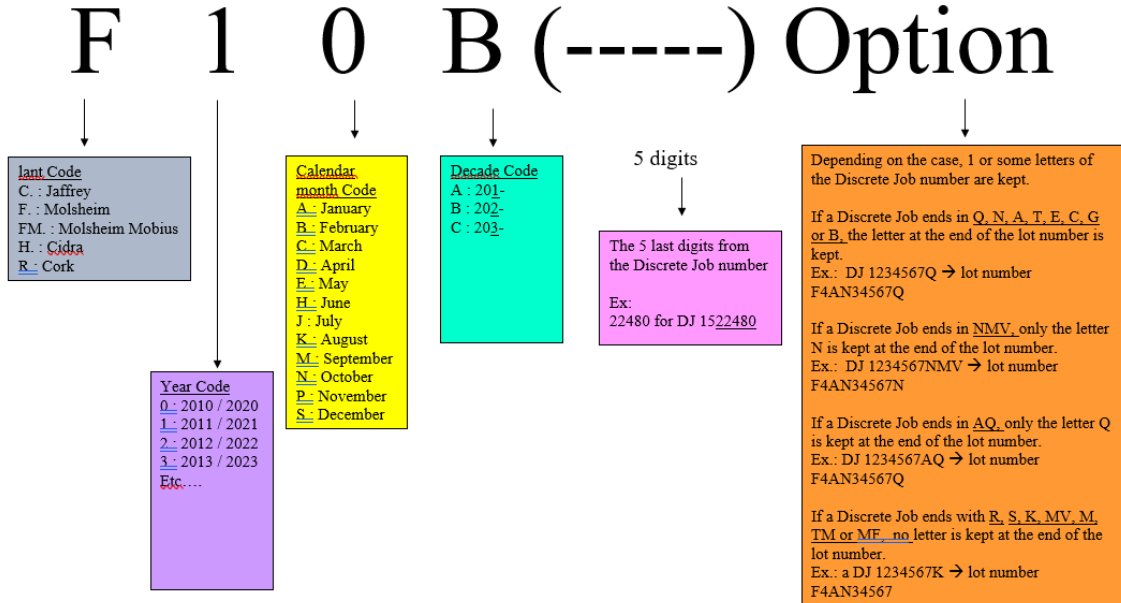
9.8	Do you have temperature-controlled areas?	We do have validated & temperature monitored storage areas, Ambient, 15-25°C, 2-8°C, -20°C, -80°C, -150°C & Liquid Nitrogen (-196°C)
9.9	Do you have alarms for temperature & hygrometry?	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
9.10	How do you manage your inventory?	Daily cycle count
9.11	Do you have validated packaging?	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> specific shipments
9.12	How do you follow up your activity?	Daily operational follow up & monthly scorecards with management. One annual audit on site.

Additional Site-Specific Information

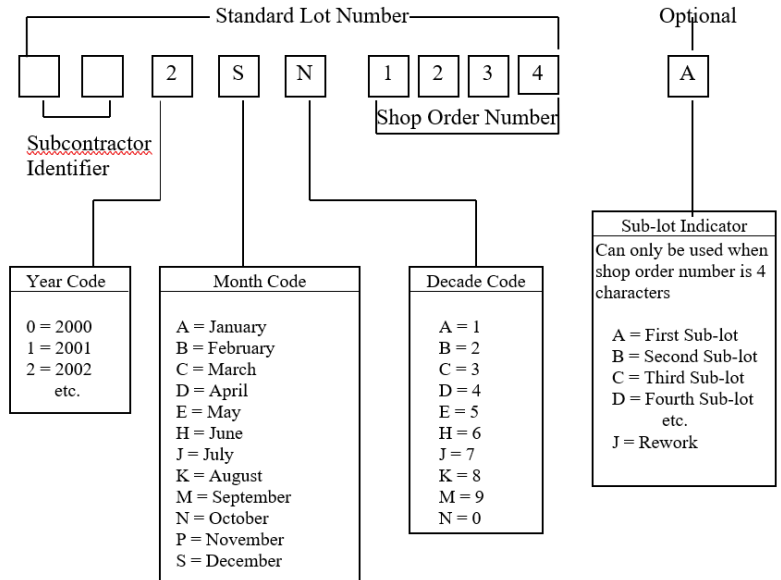
(not based on Rx 360 Supplier Assessment Questionnaire)

Lot numbering information

For standard Millipore / Merck KGaA, Darmstadt, Germany products:



Lot numbering for Lab Water parts subcontracted:



For Novaseptum products:

The lot number has the format YYMMDD-PXN, where

- YY represents the two last digits of the current year,
- MM represents the month's ordinal number,
- DD represents the day when the production of this lot was initiated.
- P defines production site that manufactured
- X is a code that may be used for special lot's, the default value is X=0.
- N defines in which order production was started on the day in question N=1, when only one manufacturing run is initiated on the day in question.

For Contact plates and settle plates

XXXXXX 6 numbers

Lot numbers are automatically assigned by the production system assuring full lot traceability. Numbering is assigned randomly, based on 6 digits derived from the job number system.

For Hycon contact slides and strips

XXXXXX 7 numbers

Lot numbers are automatically assigned by the production system assuring full lot traceability. Numbering is assigned randomly and corresponds to the job number system.

**Specific legal information for Molsheim plant-
important for French customers
(not based on Rx 360 Supplier Assessment Questionnaire)**

What is the SIRET code which is assigned to Molsheim Site by the “Institut national de la statistique et des études économiques (INSEE)”	434 691 192 00018
What is the SIREN code which is assigned to Molsheim Site by the “Institut national de la statistique et des études économiques (INSEE)”	434 691 192
What is the APE code (activité principale exercée), which is assigned by INSEE to any company and each of its establishments when it is registered in the SIRENE directory.	2829B